

PROPRIETARY NOTE

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TITLE: NV156FHM-N4W

Product Specification Rev. 0

Chongqing BOE Optoelectronics CO., LTD

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REVISION HISTORY

()Preliminary Specification

 $(\sqrt{\ })$ Final Specification

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1.0 GENERAL DESCRIPTION

1.1 Introduction

NV156FHM-N4W is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.6 inch diagonally measured active area with Full-HD resolutions (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16.2M(Round up)(6bit+2FRC) colors and color gamut sRGB 100% typ, 95% min. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED driver for back-light driving is built in this model. All input signals are eDP1.3 interface compatible.

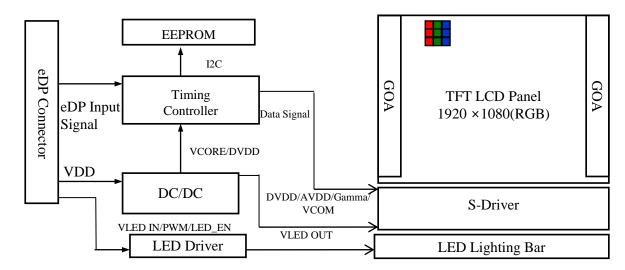


Figure 1. Drive Architecture

1.2 Features

- eDP1.3, 2 lane eDP interface with 2.7Gbps link rates
- Thin and light weight
- 16.2M(Round up)(6bit+2FRC) color depth, color gamut sRGB 100% typ, 95% min
- Single LED lighting bar (Bottom side/Horizontal Direction)
- Data enable signal mode
- Side mounting frame
- Green product (RoHS & Halogen free product)
- On board LED driving circuit
- Low driving voltage and low power consumption
- On board EDID chip
- DPCD Version 1.2
- Function : PSR1/BIST/DBC/SDRRS
- Comply with TUV method 2 for Low Blue Light(LBL) requirement

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1.3 Application

• Notebook PC (Wide type)

1.4 General Specification

The followings are general specifications at the model NV156FHM-N4W. (listed in Table 1)

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	344.16(H) ×193.59(V)	mm	
Number of pixels	1920 (H) ×1080 (V)	pixels	
Pixel pitch	179.25(H) ×179.25(V)	um	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.2M(Round up)(6bit+2FRC)		
Color gamut	sRGB 100% typ, 95% min		
Display mode	Normally Black		
Dimensional outline	350.66±0.3(H) x 205.69±0.3 (V) X 1.6 Max for FPC(V) x 3.0±0.2 mm (W/O PCB) 350.66±0.3(H) x 205.69±0.3 (V) X 1.6 Max for FPC(V) x 5.4 mm Max. (W PCB)	mm	
Weight	380(Max.)	g	
Surface treatment	Fine AG		
Surface hardness	3Н		
Back-light	Bottom edge side, 1-LED lighting bar type		Note 1
	P _D : 0.7(Max.)	W	@Mosaic
Power consumption	P _{BL} : 3.4(Max.)	W	@12V input
	P _{Total} : 4.10(Max.)	W	@Mosaic

	Notes: 1. LED Ligh	ting Bar (55*LED Array)		
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2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

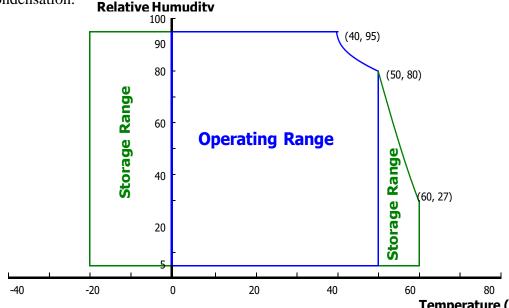
< Table 2. Absolute Maximum Ratings>

Ta=25+/-2°C

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	-0.3	4.0	V	
eDP input Voltage	$V_{ ext{eDP}}$	0	2.0	V	Note 1
Logic Supply Voltage	V _{IN}	V _{ss} -0.3	V _{DD} +0.3	V	
Operating Temperature	T _{OP}	0	+50	°C	N-4- 2
Storage Temperature	T_{ST}	-20	+60	°C	Note 2

Notes:

- 1. Permanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.
- 2. Temperature and relative humidity range are shown in the figure below.
- 95 % RH Max. (40 °C \geq Ta) Maximum wet-bulb temperature at 39 °C or less.(Ta >40 °C)No condensation.



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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical Specifications >

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Ta=25+/-2°C

Param		Min.	Тур.	Max.	Unit	Remarks	
Power Supply Voltage		V _{DD}	3.0	3.3	3.6	V	Note 1
Permissible Input Ripp Voltage	ole	V_{RF}	-10% VDD	-	+10% VDD	V	Note 4
DBC Control Level		High Level	1.44	-	3.6	V	
DBC Control Level		Low Level	0	-	0.27	V	@V _{DDIO} =1.8 V)
BIST Control Level		High Level	1.44	-	3.6	V	Note 5
		Low Level	0	-	0.27	V	
Power Supply Inrush (Current	Inrush	ı	-	2	A	Note3
	Mosaic		-	151	212	mA	
Power Supply	Red	T I	-	258	333	mA	
Current	Green	I_{DD}	-	258	333	mA	
	Blue		1	258	333	mA	
	Mosaic	P_{M}	1	0.50	0.7	W	
	Red	P_R	-	0.85	1.1	W	
Power Consumption	Green	P_{G}	-	0.85	1.1	W	
	Blue	P_{B}	-	0.85	1.1	W	
	BLU	P_{BL}	-	-	3.4	W	Note 2
	Total	P _{Total}	-	-	4.5	W	Note 1

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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

Notes:

- 1. The supply voltage is measured and specified at the interface connector of LCM.
 - The current draw and power consumption specified is for 3.3V at 25 °C.(Typ. value for reference)
 - a) Mosaic pattern 8*8
 - b) R/G/B patterns



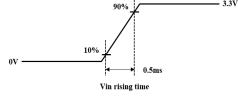


Figure 3. Power Measure Patterns

Figure 4. Inrush Measure Condition

- 2. Calculated value for reference (VLED \times ILED) ,The power consumption with LED Driver are under the VLED = 12.0V , 25 °C , PWM Duty 100% .
- 3. Measure condition (Figure 4)
- 4. Input voltage range:3.0~3.6V.Test condition: Oscilloscope bandwidth 20MHz, AC coupling
- 5. DBC&BIST setting

Pin No	Define	Enable	Disable
1	DBC	Pull High	Pull Low/Floating
14	BIST	Pull High	Pull Low/Floating

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3.2 Backlight Unit

< Table 4. LED Driving Guideline Specifications >

Ta=25+/-2°C

	Parameter		Min.	Тур.	Max.	Unit	Remarks
LED Forward V	oltage	V_{F}	-	-	2.9	V	
LED Forward C	urrent	I_{F}	-	20.4	-	mA	
LED Power Inpu	ut Voltage	V _{LED}	5	12	21	V	
LED Power Input	ut Current	I_{LED}	-	-	283.3	mA	Note 1
LED Power Cor	sumption	P_{LED}	-	-	3.4	W	Note 1
Power Supply Voltage for LED Driver Inrush		Iled inrush	-	-	1.5	A	
LED Life-Time		N/A	15,000	-	-	Hour	IF = 20.4 mA Note 2
EN Control	Backlight On	17	2.5	-	5.0	V	
Level	Backlight Off	$ m V_{BL_EN}$	0	-	0.3	V	NI - 4 - 4
PWM Control	High Level	17	2.5	-	3.6	V	Note 4
Level	Low Level	$ m V_{BL_PWM}$	0	-	0.3	V	
PWM Control F	requency	F_{PWM}	200	-	2,000	Hz	
Duty Ratio			5	-	100	%	Note 3

Notes:

- 1. The current and power consumption with LED Driver are under the VLED = 12.0V, $25^{\circ}C$, PWM Duty 100%.
- 2. The LED life-time define as the estimated time to 50% degradation of initial luminous.
- 3. Measure condition (Figure 5).

4.LED_EN&PWM setting

	E		
Pin No	Define	Enable	Disable
22	LED_EN	Pull High	Pull Low/Floating
23	PWM	Pull High	Pull Low/Floating

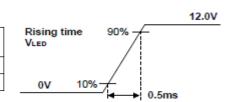


Figure 5. Inrush Measure Condition

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3.3 LED Structure

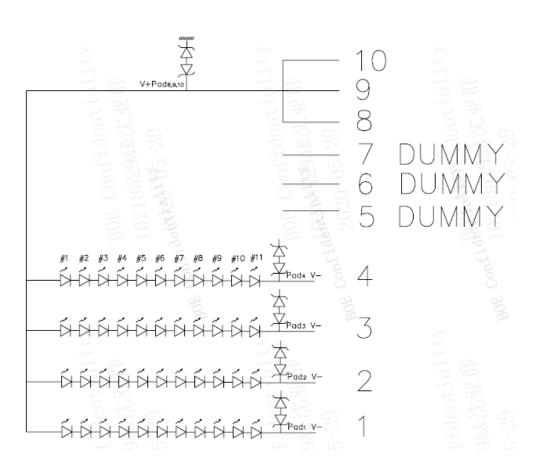


Figure 6. LED Structure

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4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature $= 25\pm 2^{\circ}\text{C}$) with the equipment of luminance meter system (PR730&PR810) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to $\theta \emptyset = 0$ (= θ 3) as the 3 o'clock direction (the "right"), $\theta \emptyset = 90$ (= θ 12) as the 12 o'clock direction ("upward"), $\theta \emptyset = 180$ (= θ 9) as the 9 o'clock direction ("left") and $\theta \emptyset = 270$ (= θ 6) as the 6 o'clock direction ("bottom"). While scanning θ and/or \emptyset , the center of the measuring spot on the display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/-0.3V at 25° C.

4.2 Optical Specifications

<Table 5. Optical Specifications>

Parame	eter	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
	Horizontal	Θ_3		80	85	-	Deg.	
Viewing Angle	Horizontai	Θ_{9}	CR > 10	80	85	-	Deg.	Note 1
Range	Vertical	Θ_{12}	CR > 10	80	85	-	Deg.	Note 1
	Vertical	Θ_6		80	85	-	Deg.	
Luminance Cor	ntrast Ratio	CR	$\Theta=0$ °	800	1000	-		Note 2
Luminance of White	5 Points	Y_{w}	$\Theta=0$ °	255	300	-	cd/m ²	Note 3
White	5 Points	ΔΥ5	ILED = 20.4 mA	80	-	-		J ,, , ,
Luminance Uniformity	13 Points	ΔΥ13		65	-	-		Note 4
White Chron	White Chromaticity		$\Theta = 0^{\circ}$	0.283	0.313	0.343		Note 5
white Chron	maticity	$W_{_{ m v}}$	0-0	0.299	0.329	0.359		Note 5
	Red	R_x			0.645			
		R _y			0.328			
Reproduction		G_{x}	$\Theta = 0$ °	Typ. 0.02	0.292	0.292 Typ.+0.0 0.618 3		
of Color		G_{y}	0-0	Тур0.03	0.618			
	Blue	B _x			0.145			
	Blue	B_{v}			0.057			
Color Ga	amut	,		95	100	-	%	sRGB
Response (Rising + F		T_{RT}	Ta= 25°C Θ = 0°	-	16	25	ms	Note 6
Cross T	`alk	CT	$\Theta = 0$ °	-	-	2.0	%	Note 7
Gamma C	Curve	-	-	1.7	2.2	2.7		
CCT	1	-	-	5500	6500	7000	K	LCM

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Notes:

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see Figure 7).
- 2. Contrast measurements shall be made at viewing angle of Θ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see Figure 7) Luminance Contrast Ratio (CR) is defined mathematically.

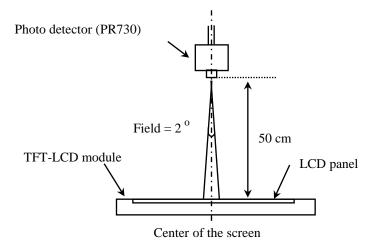
- 3. Center Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 8 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as : ΔY =Minimum Luminance of 5(or 13) points / Maximum Luminance of 5(or 13) points.(see Figure 8 and Figure 9).
- 5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as Figure 10 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is T_r, and 90% to 10% is T_f.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See Figure 11).

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4.3 Optical Measurements



Optical characteristics measurement setup

Figure 7. Measurement Set Up

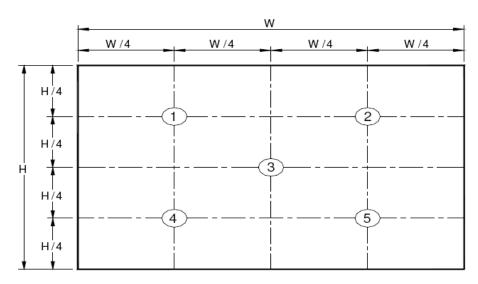


Figure 8. White Luminance and Uniformity Measurement Locations (5 points)

Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 7 for a total of the measurements per display.

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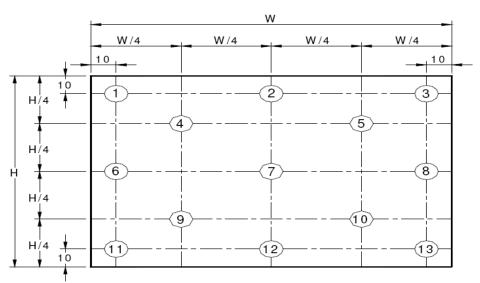


Figure 9. Uniformity Measurement Locations (13 points)

The White luminance uniformity on LCD surface is then expressed as : $\Delta Y5 = Minimum Luminance$ of five points / Maximum Luminance of five points (see Figure 8), $\Delta Y13 = Minimum Luminance$ of 13 points /Maximum Luminance of 13 points (see Figure 9).

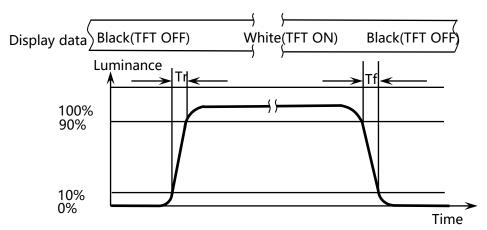


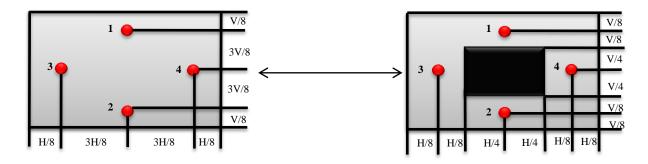
Figure 10. Response Time Testing

The electro-optical response time measurements shall be made as shown in Figure 10 by switching the "data" input signal ON and OFF. Tr: The luminance to change from 10% to 90%, Tf: The luminance to change from 90% to 10%.

The test system: LMS PR810

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Cross Talk (%) =
$$\left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Figure 11. Cross Talk Modulation Test Description

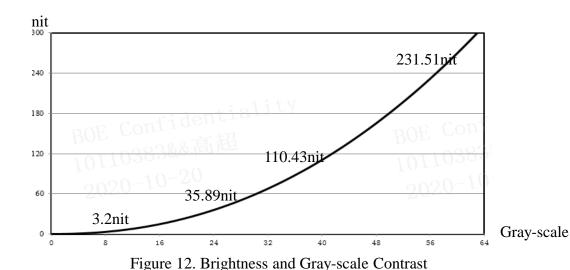
Where:

 Y_A = Initial luminance of measured area (cd/m²)

 $Y_B = Subsequent luminance of measured area (cd/m²)$

The location 1/2/3/4 measured will be exactly the same in both patterns. The test background gray is from L64 to L192. Take the largest data as the result.

Cross Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark.(Refer to Figure 11) The test system: PR730



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5.0 INTERFACE CONNECTION

5.1 Electrical Interface Connection

The electronics interface connector is IPEX 20696-30E-02 or Compatible The connector interface pin assignments are listed in Table 6.

<Table 6. Pin Assignments for the Interface Connector>

Pin No.	Symbol	Description
1	DBC_EN	DBC_Function Reserved
2	H_GND	Ground
3	LANE1_N	eDP RX Channel 1 Negative
4	LANE1_P	eDP RX Channel 1 Positive
5	H_GND	Ground
6	LANE0_N	eDP RX Channel 0 Negative
7	LANE0_P	eDP RX Channel 0 Positive
8	H_GND	Ground
9	AUX_CH_P	eDP AUX CH Positive
10	AUX_CH_N	eDP AUX CH Negative
11	H_GND	Ground
12	LCD_VCC	Power Supply, 3.3V (typ.)
13	LCD_VCC	Power Supply, 3.3V (typ.)
14	BIST	Panel Self Test Enable
15	H_GND	Ground
16	H_GND	Ground
17	HPD	Hot Plug Detect Output
18	BL_GND	LED Ground
19	BL_GND	LED Ground
20	BL_GND	LED Ground
21	BL_GND	LED Ground
22	BL_ENABLE	LED Enable Pin(+3.3V Input)
23	BL_PWM	System PWM Signal Input
24	NC	No Connection
25	NC	No Connection
26	BL_POWER	LED Power Supply 5V-21V
27	BL_POWER	LED Power Supply 5V-21V
28	BL_POWER	LED Power Supply 5V-21V
29	BL_POWER	LED Power Supply 5V-21V
30	NC	No Connection

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5.2 eDP Interface

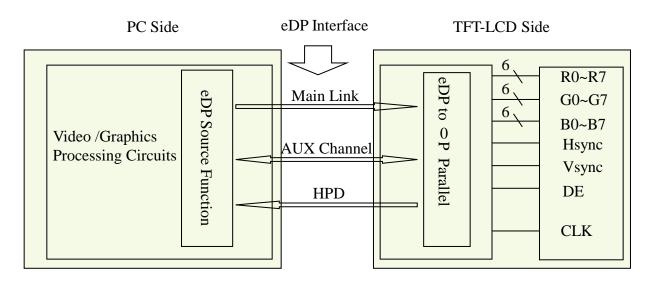


Figure 13. eDP Interface Architecture

Note:

Transmitter: Parade DP501 or equivalent.

Transmitter is not contained in module.

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5.3 Data Input Format

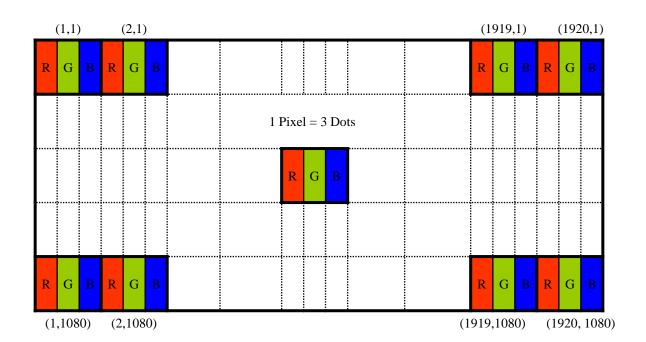


Figure 14. Display Position of Input Data (V-H)

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5.4 Back-light & LCM Interface Connection

BLU Interface Connector: DEREN FC0510-L0822.

<Table 7. Pin Assignments for the BLU Connector>

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Pin No.	. Symbol Description		Pin No.	Symbol	Description
1	LED	LED LED cathode connection		NC	No Connection
2	LED	LED cathode connection	D cathode connection 7 NC No Connection		No Connection
3	LED	.ED LED cathode connection		Vout	LED anode connection
4	LED	LED LED cathode connection 9		Vout	LED anode connection
5	NC	No Connection	10	Vout	LED anode connection

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6.0 SIGNAL TIMING SPECIFICATION

6.1 The NV156FHM-N4W Is Operated By The DE Only

< Table 8. Signal Timing Specification >

	Item	Symbols	Min	Тур	Max	Unit	
Clock	Frequency	1/Tc	139.17	143.75	152.35	MHz	
			1126	1128	1161	lines	
Frame Period		Tv	rame Period Tv		60	-	Hz
			-	16.67	1	ms	
Vertical Display Period		Tvd	-	1080	1	lines	
One line Scanning Period		Th	2060	2124	2187	clocks	
Horizontal Display Period		Thd	-	1920	-	clocks	

Note: The above is as optimized setting.

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6.2 eDP Rx Interface Timing Parameter

The specification of the eDP Rx interface timing parameter is shown in Table 9.

<Table 9. eDP Main-Link RX TP4 Package Pin Parameters>

Item	Symbol	Min	Тур	Max	Unit	Remark
Spread spectrum clock (Link clock down-spreading)	SSC	0	-	0.5	%	
Differential peak-to-peak input voltage at package pins	V RX-DIFFp-p	100	-	1320	mV	
Rx input DC common mode voltage	Vrx_dc_cm	-	GND	-	V	
Differential termination resistance	RRX-DIFF	80	-	120	Ω	
Single-ended termination resistance	Rrx-se	40	-	60	Ω	
Rx short circuit current limit	Irx_short	-	-	20	mA	
Intra-pair skew at Rx package pins (HBR) RX intra-pair skew tolerance at HBR	Lrx_skew_ intra_pair	-	-	150	ps	
AC Coupling Capacitor	Csource_ml	75		200	nF	Source side

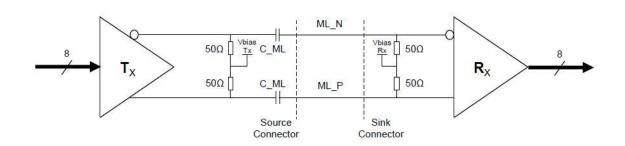


Figure 15. Main link differential pair

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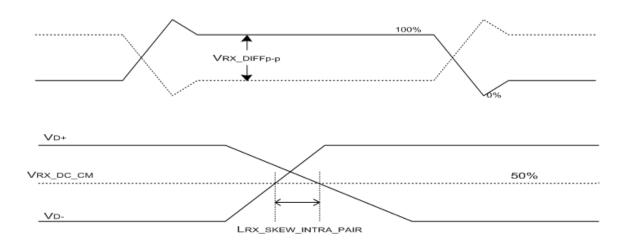


Figure 16. VRX-DIFFp-p & LRX_SKEW_INTRA_PAIR

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<Table 10. HPD Characteristics>

Item	Symbol	Min	Тур	Max	Unit	Remark
HPD voltage	V HPD	2.25	-	3.6	V	Sink side
Hot Plug Detection Threshold	-	2.0	-	-	V	Source side
Hot Unplug Detection Threshold	-	-	-	0.8V	V	Source side
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1	ms	
HPD_TimeOut	-	2.0	-	-	ms	

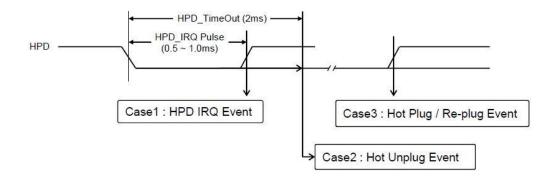


Figure 17. HPD Events

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A4(210 X 297)



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<Table 11. AUX Characteristics>

Item	Symbol	Min	Тур	Max	Unit	Remark
AUX unit interval	Uiaux	0.4	0.5	0.6	Us	
AUX peak-to-peak input differential voltage	Vaux-rx-diffp-p	0.29	-	1.38	V	Sink Side Connector Pin
AUX CH termination DC resistance	Raux-term	80	100	120	Ohm	
AUX DC common mode voltage	VAUX-DC-CM	0	-	2	V	
AUX turn around common mode voltage	Vaux-turn-cm			0.3	V	
AUX short circuit current limit	Iaux-short	-	-	90	mA	
AUX AC Coupling Capacitor	Csource-aux	75		200	nF	Source side

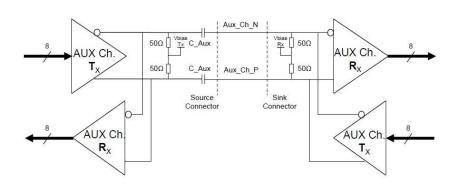


Figure 18. AUX differential pair

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7.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

< Table 12. Input Signal & Basic Display Colors & Gray Scale of Colors >

	Colors &		Data signal	
	Gray scale	R0 R1 R2 R3 R4 R5 R6 R7	G0 G1 G2 G3 G4 G5 G6 G7	B0 B1 B2 B3 B4 B5 B6 B7
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Blue	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
	Green	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
Basic	Light Blue	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1
colors	Red	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Purple	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
	Yellow	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
	White	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Δ	1 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Darker	0 1 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
Gray scale	Δ	↑	1	↑
of Red	▽	↓	↓	↓
	Brighter	1 0 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	▽	0 1 1 1 1 1 1 1	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Red	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Δ	0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Darker	0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0	0 0 0 0 0 0 0 0
Gray scale	Δ	<u> </u>	<u> </u>	<u> </u>
of Green	∇	↓	↓	
ļ	Brighter	0 0 0 0 0 0 0 0	1 0 1 1 1 1 1 1	0 0 0 0 0 0 0 0
ļ	▽	0 0 0 0 0 0 0 0	0 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
	Green	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
ļ	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Δ	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0
ļ	Darker	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0
Gray scale	Δ	<u> </u>	<u> </u>	<u> </u>
of Blue	∇	<u> </u>	<u> </u>	<u> </u>
	Brighter	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 0 1 1 1 1 1 1
	▽	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 1 1 1 1 1 1 1
	Blue	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
,	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
Gray scale	Δ	1 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0
	Darker	0 1 0 0 0 0 0 0	0 1 0 0 0 0 0 0	0 1 0 0 0 0 0 0
of White &	Δ	<u> </u>	<u> </u>	<u> </u>
White& Black	∇	<u> </u>	<u> </u>	<u> </u>
Diack	Brighter	1 0 1 1 1 1 1 1	1 0 1 1 1 1 1 1	1 0 1 1 1 1 1 1
	∇	0 1 1 1 1 1 1 1	0 1 1 1 1 1 1 1	0 1 1 1 1 1 1 1
	White	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1	1 1 1 1 1 1 1 1

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8.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below.

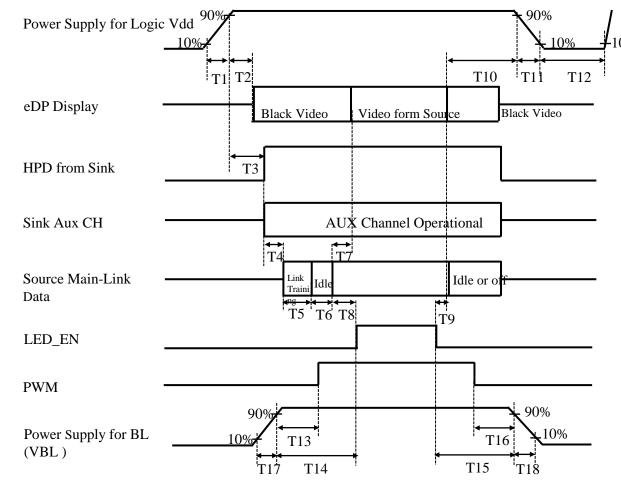


Figure 19. Power Sequence

- \bullet 0.5ms \leq T1 \leq 10 ms
- \bullet 0ms < T2 \le 200 ms
- \bullet 0ms < T3 \leq 200 ms
- T4+T5+T6+T8>80ms
- 50ms < T8

- 100ms < T10 < 500 ms
- $500 \text{ms} \leq \text{T}12$
- 0ms < T13
- 0ms < T14
- 0ms < T15

Notes:

- 1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

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 $0.5 \text{ms} \leq T17$

 $0.5 \text{ms} \leq T18$



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9.0 Connector Description

Physical interface is described as for the connector on LCM.

These connectors are capable of accommodating the following signals and will be following components.

9.1 TFT LCD Module

< Table 13. Signal Connector >

Connector Name /Description	For Signal Connector	
Manufacturer	IPEX or Compatible	
Type/ Part Number	IPEX IPEX20696-30E or Compatible	
Mating Housing/ Part Number	I-PEX 20679-030T or Compatible	

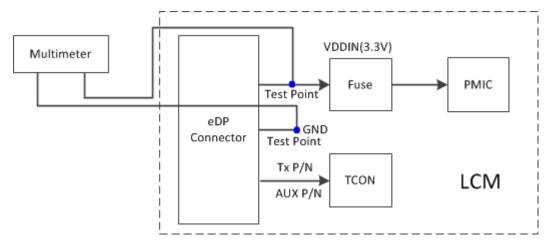
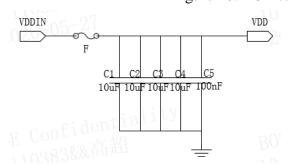


Figure 20. RC Loading Test Schematic Diagram



Item	RC Lo	oading
1F7VM	R	С
	14.2ΚΩ	37.7uF

Figure 21. VCC Loop R/C Loading Parameter

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10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

Figure 26 shows mechanical outlines for the model NV156FHM-N4W. Other parameters are shown in Table 14.

<Table 14. Dimensional Parameters>

Parameter	Specification	Unit
Active Area	344.16(H) ×193.59(V)	mm
Number of pixels	1920 (H) X 1080 (V) (1 pixel = R + G + B dots)	pixels
Pixel pitch	179.25(H) ×179.25(V)	um
Pixel arrangement	RGB Vertical stripe	
Display colors	16.2M(Round up)(6bit+2FRC)	
Display mode	Normally Black	
Dimensional outline	350.66±0.3(H) x 205.69±0.3 (V) X 1.6 Max for FPC(V) x 3.0±0.2 mm (W/O PCB) 350.66±0.3(H) x 205.69±0.3 (V) X 1.6 Max for FPC(V) x 5.4 mm Max. (W PCB)	mm
Weight	380 (Max.)	g

10.2 Mounting

See Figure 26.

10.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an Anti-Glare coating with 3H hardness to minimize reflection and reduce scratching.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

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11.0 RELIABILITY TEST

The reliability test items and its conditions are shown in below.

<Table 15. Reliability Test>

No	Test Items	Conditions	Remark
1	High temperature storage test	Ta = 60°C, 60%RH, 240 hrs	
2	Low temperature storage test	Ta = -20°C, 240 hrs	
3	High temperature & high humidity operation test	Ta = 50°C, 80%RH, 240 hrs	
4	High temperature operation test	Ta = 50°C, 60%RH, 240 hrs	
5	Low temperature operation test	Ta = 0°C, 240 hrs	
6	Thermal shock	Ta = -20 °C \leftrightarrow 60 °C (0.5 hr), 60% ±3% RH, 100 cycle	
7	Vibration test (non-operating)	Ta = 25°C, 60%RH, 1.5G, 10~500Hz, Sine X,Y,Z / Sweep rate: 1 hour	Note 1
8	Shock test (non-operating)	Ta = 25°C, 60%RH, 220G, Half Sine Wave 2msec±X,±Y,±Z Once for each direction	Note 1
9	Electro-static discharge test (operating)	Air : 150 pF , 330Ω , $\pm 15 \text{ KV}$ Contact : 150 pF , 330Ω , $\pm 8 \text{ KV}$ Ta = 25° C, 60% RH,	Note 2

Notes:

- 1. The fixture must be hard enough, so that the module would not be twisted or bent.
- 2. Self- recovery and restart recovery is allowed. No hardware failures.

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12.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Do not pull the interface connector in or out while the LCD module is operating.
 - Put the module display side down on a flat horizontal plane.
 - Handle connectors and cables with care.
- (3) Cautions for the operation
 - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
 - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- (4) Cautions for the atmosphere
 - Dew drop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere.
 Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - When returning the module for repair or etc. Please pack the module not to be broken. We recommend to use the original shipping packages.

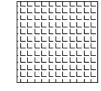
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13.0 LABEL

(1) Product Label





NV156FHM-N4W XXXXXXXXXXXXXXXXXX CN-01F7WM-XXXXXX-XXXX-XXXX-A00





Module ID Naming Rule:

Figure 22. Product Label

<Table 16. Module ID Naming Rule>

Digit Code	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
Code	В	9	A	F	1	7	8	8	D	3	1	0	0	0	0	6	8
Description		oduct ame	Product Grade	В8	Ye	ar	Month	C			on Code FG CODE)		0	Seria 0001-Z	l No.	Z	

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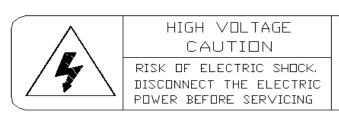
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(2) High voltage caution label



COLD CATHODE FLUORESCENT LAMP IN LCD
PANEL CONTAINS A SMALL AMOUNT
OF MERCURY, PLEASE FOLLOW LOCAL ORDINANCES OR REGULATIONS FOR DISPOSAL.

Figure 23. High Voltage Caution Label

(3) Box label

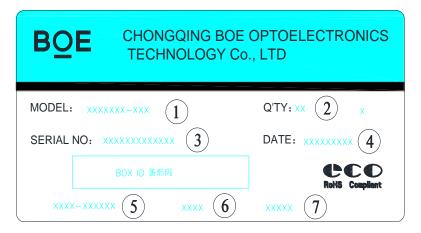


Figure 24. Box Label

Serial number marked part needs to print, show as follows:

- 1. FG-CODE(Before 12 bit)
- 2. Product quantity

3. Box ID

- 4. Date
- 5. The client section material number(The client)
- 6. FG-Code After four
- 7. The supplier code

Total Size:100×50mm

<Table 17. Box Label Naming Rule >

Digit Code	1	2	3	4	5	6	7	8	9	10	11	12	13
Code	В	9	A	F	1	7	8	N	0	0	3	2	7
Description	Proo Na	duct me	Product Grade	В8	Ye	ear	Month	Revision	BOX Serial Number				

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14.0 PACKING INFORMATION

14.1 Packing Order

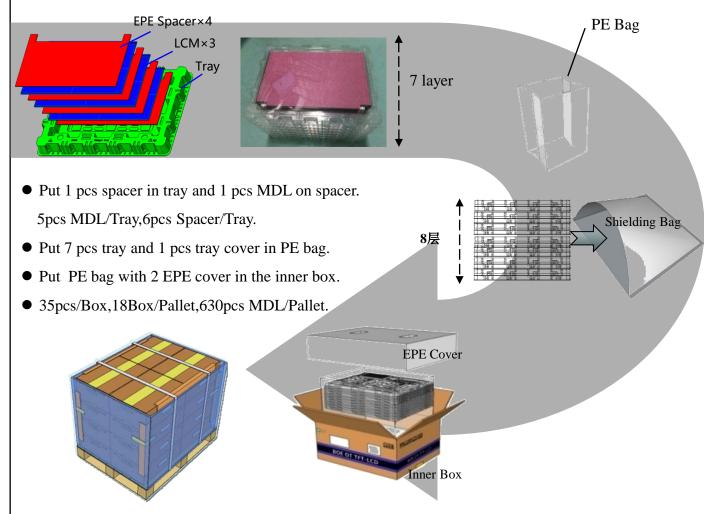


Figure 25. Packing Order

14.2 Note

- Box dimension: 480mm*350mm*285mm
- Package quantity in one box: 35pcs
- Total weight: 9.3kg/Box

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15.0 MECHANICAL OUTLINE DIMENSION



Figure 26. TFT-LCD Module Outline Dimension (Front View)

NOTES:

- 1.WARPAGE AND DEFORMATION SPEC.: 0.5mm MAX.
- 2.EDP CONNECTOR IS MEASURED AT PIN 1 AND MATING LINE
- 3.UNSPECIFIED TOLERANCE REFER TO ± 0.3mm
- 4.TOP POLARIZER IS THE HIGHEST PORTION.
- 5.THE MEASUREMENT METHOD FOR THE DIMENSION OF MODULE, PLEASE REFRE TO Appendix A. BUT THE MEASUREMENT METHOD FOR OUTLINE W/PCB IS 3D COORDINATE MEASURING MACHINE.

6.CRITICAL DIMENSION: (1)-(16)

CPK: (1)-(3)

7. "()" REFER TO REFERENCE.

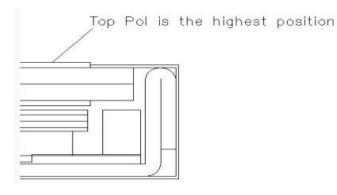


Figure 27. Highest Point Position

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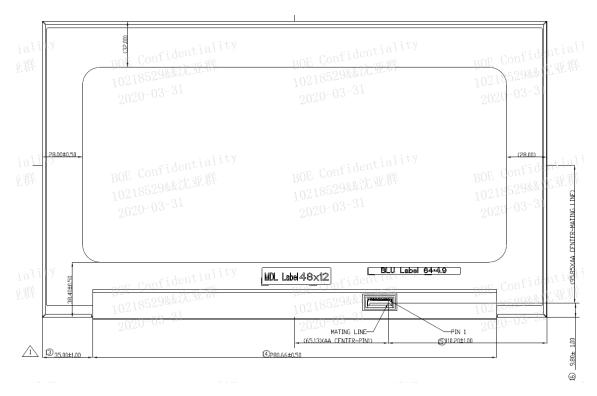


Figure 28. TFT-LCD Module Outline Dimensions (Rear view)

NOTES:

- 1.WARPAGE AND DEFORMATION SPEC.: 0.5mm MAX.
- 2.EDP CONNECTOR IS MEASURED AT PIN 1 AND MATING LINE
- 3.UNSPECIFIED TOLERANCE REFER TO ± 0.3mm
- 4.TOP POLARIZER IS THE HIGHEST PORTION.
- 5.THE MEASUREMENT METHOD FOR THE DIMENSION OF MODULE, PLEASE REFRE TO Appendix A. BUT THE MEASUREMENT METHOD FOR OUTLINE W/PCB IS 3D COORDINATE MEASURING MACHINE.
- 6.CRITICAL DIMENSION: 1-16

CPK: (1)-(3)

7. "()" REFER TO REFERENCE.

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16.0 EDID Table

Address (HEX)	Function	Hex	Dec	crc	Input values.	Notes
00		00	0	-	0	
01		FF	255	-	255	
02		FF	255	-	255	
03	II 1	FF	255	-	255	5575
04	Header	FF	255	-	255	EDID Header
05		FF	255	-	255	
06		FF	255	-	255	
07		00	0	-	0	
08	ID M C N	09	9	-	BOE	10 000
09	ID Manufacturer Name	E5	229	-	BOE	ID = BOE
0A	ID Dec 1 of Ce 1	3F	63	-	2367	ID 2267
0B	ID Product Code	09	9	-	2367	ID = 2367
0C		00	0	_	0	
0D	20.1%	00	0	_	0	
0E	32-bit serial No.	00	0	-	0	
0F		00	0	_	0	
10	Week of manufacture	15	21	-	21	
11	Year of Manufacture	1E	30	-	2020	Manufactured in 2020
12	EDID Structure Ver.	01	1	_	1	EDID Ver 1.0
13	EDID revision #	04	4	-	4	EDID Rev. 0.4
14	Video input definition	A5	165	-	-	Video Signal Interface
15	Max H image size	22	34	-	34	34cm (Approx)
16	Max V image size	13	19	-	19	19cm (Approx)
17	Display Gamma	78	120	-	2.2	Gamma curve = 2.2
18	Feature support	06	6	-	-	Feature Support
19	Red/Green low bits	0D	13	-	-	Red / Green Low Bits
1A	Blue/White low bits	25	37	-	-	Blue / White Low Bits
1B	Red x high bits	A5	165	-	0.645	Red $(x) = 10100101 (0.645)$
1C	Red y high bits	54	84	-	0.328	Red $(y) = 01010100 (0.328)$
1D	Green x high bits	4A	74	-	0.292	Green $(x) = 01001010 (0.292)$
1E	Green y high bits	9E	158	-	0.618	Green $(y) = 10011110 (0.618)$
1F	Blue x high bits	25	37	-	0.145	Blue (x) = $00100101 (0.145)$
20	BLue y high bits	0E	14	-	0.057	Blue $(y) = 00001110 (0.057)$
21	White x high bits	50	80	-	0.313	White (x) = 01010000 (0.313)
22	White y high bits	54	84	-	0.329	White (y) = 01010100 (0.329)
23	Established timing 1	00	0	-	-	,
24	Established timing 2	00	0	-	-	
25	Established timing 3	00	0	-	-	

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26 1 01 Standard timing #1 Not Used 27 1 01 28 1 01 Standard timing #2 Not Used 29 1 01 2A 01 1 Standard timing #3 Not Used 2B01 1 2C 01 1 Standard timing #4 Not Used 2D 1 01 2E 1 01 Standard timing #5 Not Used 2F 1 01 30 01 1 Standard timing #6 Not Used 31 1 01 32 01 1 Standard timing #7 Not Used 33 1 01 34 1 01 Standard timing #8 Not Used 35 1 01 36 28 40 143.75 143.75232MHz Main clock 37 38 56 38 128 Hor Active = 1920 80 1920 39 Hor Blanking = 204CC 204 204 4 bits of Hor. Active + 4 bits of Hor. 3A Blanking 70 112 3B Ver Active = 1080 38 56 1080 3C Ver Blanking = 4830 48 48 4 bits of Ver. Active + 4 bits of Ver. 3D Blanking 40 64 Detailed timing/monitor 3E Hor Sync Offset = 4830 48 48 descriptor #1 3F H Sync Pulse Width = 32 20 32 32 40 V sync Offset = 3 line 36 54 3 41 V Sync Pulse width: 6 line 0 6 00 Horizontal Image Size = 344 mm (Low 8 42 bits) 58 88 344 Vertical Image Size = 194 mm (Low 8 43 bits) C2 194 194 4 bits of Hor Image Size + 4 bits of Ver 44 Image Size 16 10 45 Hor Border (pixels) 00 0 0 Vertical Border (Lines) 46 0 00 0 47 **Detailed timing Definition** 26 1A

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48		ED	237	_		
49		2C	44	_	115.0	115.001856MHz Main clock
4A		80	128	-	1920	Hor Active = 1920
4B		CC	204	-	204	Hor Blanking = 204
4C		70	112	-	-	4 bits of Hor. Active + 4 bits of Hor. Blanking
4D		38	56	-	1080	Ver Active = 1080
4E		30	48	-	48	Ver Blanking = 48
4F		40	64	-	-	4 bits of Ver. Active + 4 bits of Ver. Blanking
50	Detailed	30	48	-	48	Hor Sync Offset = 48
51	timing/monitor descriptor #2	20	32	-	32	H Sync Pulse Width = 32
52	descriptor #2	36	54	-	3	V sync Offset = 3 line
53		00	0	-	6	V Sync Pulse width: 6 line
54		58	88	-	344	Horizontal Image Size = mm (Low 8 bits)
55		C2	194	-	194	Vertical Image Size = mm (Low 8 bits)
56		10	16	-	-	4 bits of Hor Image Size + 4 bits of Ver Image Size
57		00	0	-	0	Hor Border (pixels)
58		00	0	-	0	Vertical Border (Lines)
59		1A	26	-	-	Detailed timing Definition
5A		00	0	-		
5B		00	0	-		
5C		00	0	-		ASCII Data Sting Tag
5D		FE	254	-		
5E		00	0	-		
5F		31	49	-	1	
60]	46	70	-	F	
61		37	55	-	7	Dell P/N:1F7VM
62	Detailed timing/monitor	56	86	-	V	
63	descriptor #3	4D	77	-	М	
64		80	128	-	10000000	EDID:A00
65		4E	78	-	N	
66		56	86	-	V	
67		31	49	-	1	
68		35	53	-	5	BOE PN
69		4E	78	-	N	
6A		34	52	-	4	
6B		57	87	-	W	

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I	6C		00	0	-	<u> </u>	T		
	6D	1	00	0	-	-	1	Flag	
	6E	1	00	0	-	-			
	6F		00	0	-	-	Data Type	Tag: Manufacture 00	er Specified Data
	70		00	0	-	-		Flag	
	71		01	1	-	-		Color Depth: 6bit +2 bit FRC: Supports amps of LED Light Bars: one configuration: single light bar Panel Illumination: WLED Intel sDRRS: Supports Intel DRRS: No Supports Max. Frame Rate: 65Hz Min. Frame Rate: 40Hz Digatle/PWM: PWM only ximum Typical Luminance: 300	
	72		41	65	-	-	Con		
	73		21	33	-	-	II I		
	74		9E	158	-	-			
	75	Detailed	00	0	-	-	Pix	cel Structure : RGI Transflective : AG/Glossy : Anti-	no
	76	timing/monito descriptor #4		17	-	-		Backlight Contro lanagement : NTS	
	77		00	0	_	_	Active Gan	nma Control : no :	support(default)

OD		00	0		-	Flay
6E		00	0	ı	ı	
6F		00	0	-	-	Data Type Tag: Manufacturer Specified Data 00
70		00	0	-	-	Flag
71		01	1	-	-	Color Depth : 6bit +2 bit FRC : Supports
72		41	65	-	-	Lamps of LED Light Bars : one Configuration : single light bar Panel Illumination : WLED
73		21	33	ı	1	Intel sDRRS : Supports Intel DRRS : No Supports Max. Frame Rate : 65Hz Min. Frame Rate : 40Hz
74		9E	158	-	ı	Digatle/PWM: PWM only Maximum Typical Luminance: 300
75	Detailed	00	0	-	-	Pixel Structure: RGB v-strip Transflective: no AG/Glossy: Anti-Glare
76	timing/monitor descriptor #4	11	17	-	-	Bynamic Backlight Control : DBC type 1 Color Management : NTSC and sRGB
77		00	0	-	-	Active Gamma Control : no support(default) Montion Blur : no support(default)
78		00	0	-	-	In-Cell Scanner : no support(default) Wireless Enhancement Hardware : no support(default)
79		0A	10	ı	1	In-Cell Touch : no support(default)
7A		01	1	-	-	3-D Hardware Support : no support(default) Electronic Privacy : no electronic privacy hardware control BIST Hardware support : support(default)
7B		0A	10	-	_	Format
7C		20	32	-	-	Format: terminate with ASCII code 0Ah
7D		20	32	-	_	and pad field with ASCII code 20h
7E	Extension flag	00	0	-	1	0:1個EDID; N-1: N个EDID
7F	Checksum	58	88	-	_	Checksum

75	Detailed	00	0	-	-	Pixel Structure: RGB Transflective: n AG/Glossy: Anti-G	0
76	timing/monitor descriptor #4	11	17	-	-	Bynamic Backlight Control : DBC type Color Management : NTSC and sRGE Active Gamma Control : no support(defa Montion Blur : no support(default)	
77		00	0	-	-		
78		00	0	-	-	In-Cell Scanner : no suppo Wireless Enhancement Han support(default)	rdware : no
79		0A	10	-	-	In-Cell Touch: no support(default)	
7A		01	1	-	-		
7B]	0A	10	-	-	Format: terminate with ASCII code 0Ah and pad field with ASCII code 20h 0: 1個EDID; N-1: N个EDID	
7C		20	32	-	-		
7D		20	32	-	_		
7E	Extension flag	00	0	-	1		
7F	Checksum	58	88	-	-	Checksum	
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17.0 GENERAL PRECAUTIONS

17.1 HANDLING

(1) When the module is assembled, It should be attached to the system firmly using every mounting holes.

Be careful not to twist or bend the modules.

- (2) Refrain from strong mechanical shock or any force to the module. Otherwise, it may cause improper operation or damage to the module.
- (3) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than 1 HB pencil lead.
- (4) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (5) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (6) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage to the polarizer due to chemical reaction.
- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth .In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static, it may cause damage to the module.
- (9) Use fingerstalls with soft gloves to keep display clean during the incoming inspection and assembly process.
- (10) Do not disassemble the module.
- (11) Do not pull or fold the LED FPC.
- (12) Do not touch any component which is located on the back side.
- (13) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (14) Pins of connector shall not be touched directly with bare hands.

17.2 STORAGE

- (1) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35° C and relative humidity of less than 70%.
- (2) Do not store the TFT-LCD module in direct sunlight.
- (3) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.

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17.3 OPERATION

- (1) Do not connect, disconnect the module in the "Power On" condition.
- (2) Power supply should always be turned on/off by following item 8.0 "Power on/off sequence ".
- (3) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (4) The standard limited warranty is only applicable when the module is used for general notebook applications. If used for purposes other than as specified, BOE is not to be held reliable for the defective operations. It is strongly recommended to contact BOE to find out fitness for a particular purpose.

17.4 OTHERS

- (1) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (2) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, Variation in part contents and environmental temperature, so on) Otherwise the module may be damaged.
- (3) If the module displays the same pattern continuously for a long period of time, it can be the situation when The "image sticks" to the screen.
- (4) This module has its circuitry PCB's on the rear or bottom side and should be handled carefully to avoid being stressed.

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Appendix A

Caliper:

Thickness of Outline (Without/With PCB)

Coordinate Measuring Machine:

- a. Length of Outline (Without Tape Wrinkle or Bulged)
- b. Width of Outline (Without PCB) (Without Tape Wrinkle or Bulged)
- c. Width of Outline (With PCB)
- d. CF Polarizer Size
- e. Active Area (Or AA_BM) Size
- f. Active Area to Outline (Without Tape Wrinkle or Bulged)
- g. Active Area to CF Polarizer
- h. The Distance of Bracket Holes
- i. P-Cover to Outline (Without Tape Wrinkle or Bulged)
- j. Length of P-Cover
- k. Connector Pin 1 to Outline (Without Tape Wrinkle or Bulged)

Height Gauge: The Different Height of Root and Top on the Bracket

(Need to Calculate From Bracket Angle Spec.)

Feeler Gauge: The Warpage Spec. of Module

Notes:

Except the Critical Dimensions as Above, Other Dimensions are Measured by Coordinate

Measuring Machine If Necessary.

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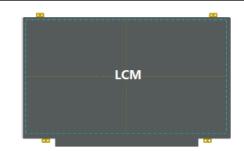
Customer Spec

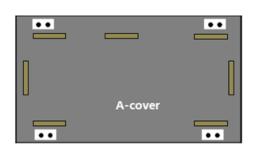
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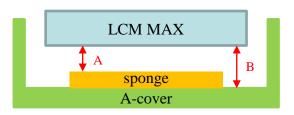
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Appendix B

LCM to A-Cover / sponges z-gap







Plastic Cover Metal Cover (LCM Thickness: Max) (LCM Thickness: M		Metal Cover (LCM Thickness: Max)
A	>0mm	>0mm
B Min: 1.0mm Min: 0.8mm		Min: 0.8mm
Without the open area of back cover		

Purpose

The reflector area is very sensitive, we suggest that design enough z-gap to decrease the risk of water ripple, white spot and other abnormal display

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		LCM to A-Cover / sponges z-gap		
	a	LCM Reflector Tape/ Sponge	· System A-cover	NG
	b	LCM Reflector Tape/ Sponge	M back-bezel System A-cover	OK
Purpose	white	ach sponges or rubbers which correspond to white spot, pooling or other relate issues. We suggest the symbol can cover the LCM back-bezel opening		

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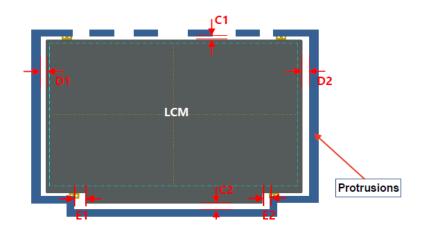
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Appendix B

LCM to side wall / protrusions



	Normal border Narrow border	
D1/D2	Min: 0.45mm Min: 0.35mm	
C1	Min: 0.50mm	
C2	Min: 0.50mm	
E1/E2	Min: 0.55mm	

Purpose

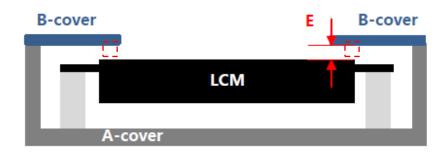
We suggest that design enough gap around LCM to prevent shock test failure, or interference, cell crack, abnormal display...etc. in the reliability test

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Appendix B

LCM to B-cover z-gap



B-cover Tape	Gap
Without	0.15 ~ 0.25mm
With	0.15 ~ 0.20mm

Purpose

Too less z-gap between system B-cover and LCM top pol has high risk to cause cell crack, pooling, light leakage and other issues

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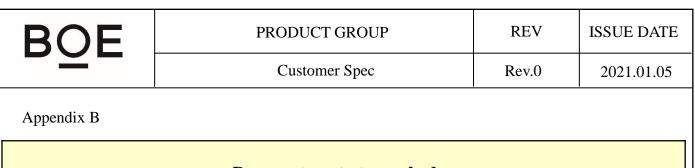
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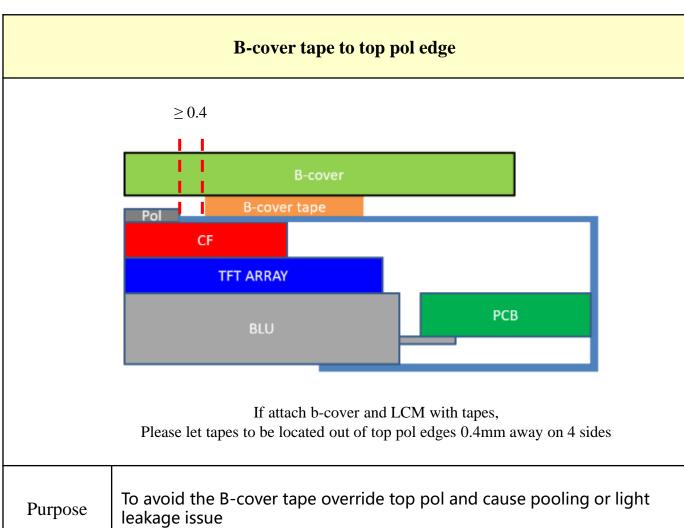
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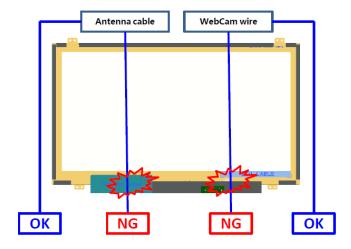
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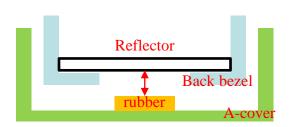
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Appendix B

Antenna Cable & Webcam wire





If sponge within the reflector area is necessary, we suggest that the gap b etween reflector and sponge is more than 0.5mm

Purpose

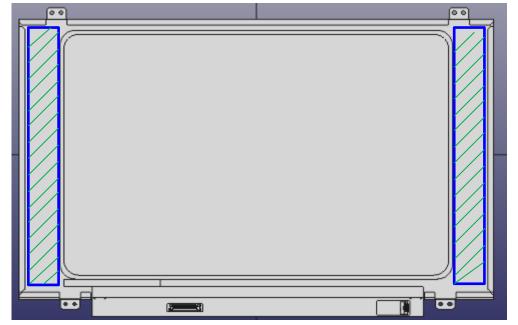
- 1. We suggest that do not set Antenna or WebCam cable / wire go behind LCM to avoid backpack test, hinge test ,twist test or pogo test with abnormal display
- 2. If the cable / wire is necessary to go behind LCM, please make a groove with rounds or chamfers to protect the cable / wire, or attach with higher sponge / rubbers adjacent to the cable / wire route
- 3. Suggest that attach the cable / wire with tapes to A-cover
- 4. Do not attach anything with LCM reflector area. If attach cable / wire with LCM reflector area, it may cause pooling, white spot, light leakage and other related issues

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Appendix B

LCM paste area





Attachment area

Purpose

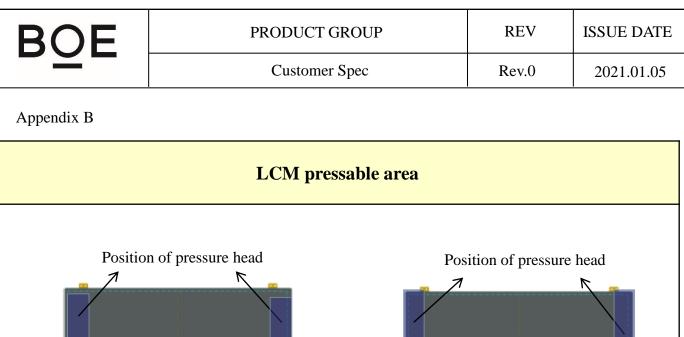
If use the stretch remove tapes to fix LCM with A-cover, please set the stretch remove tapes correspond to the LCM back-bezel and do not let the tapes override the back-bezel's level step of opening

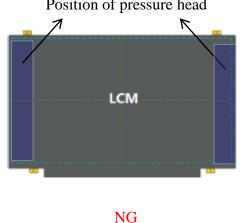
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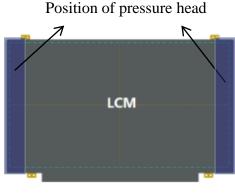
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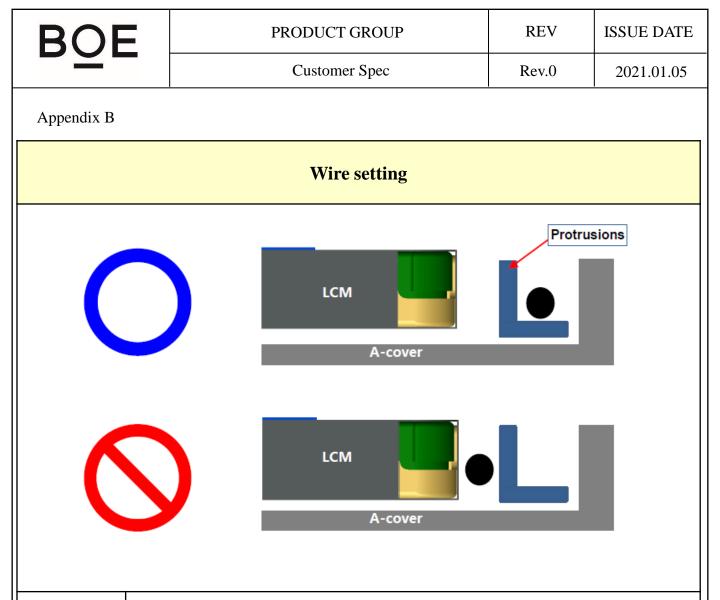
NG

OK

Purpose

- 1. LCM is fixed on A-cover by double-sided tap which can stick LCM after using the press jig stress LCM during assembling.
- 2. To avoid panel broken the design of pressure head of press jig can not only pin on cell panel. The pressure head needs to pin on the LCM frame, which the LCM frame can share the pressure of the pressing head.

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Purpose

Wire should be placed between Protrusions and A-cover. If place the wire between LCM and Protrusions, it may interfere with LCM when assembling B-covers, or even cause LCM breakage in reliability test.

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		A-cover strength		
LCM	A-co	OK LCM- Rib	A-cover	OK Bracket
Purpose	OI	is recommended that Rib height is higher than LC LCM edge panels. for LCM is more stronger than Rib, the L Bracket		

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		System A-cover Inner Surface		
Burr Burr Step A-cover				
Purpose		should not exist any burr, segment gap or protrus d cause White Spot or Glass Broken by stress con		o, which

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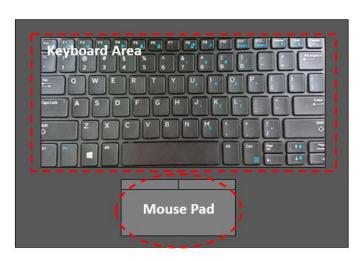
Customer Spec

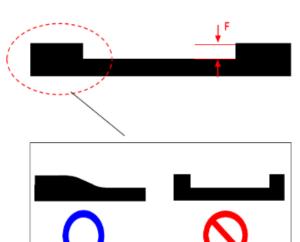
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Appendix B

Keyboard area & Mouse pad







Purpose

In order to avoiding LCM fragments in reliability test, the step surface of Keyboard and Mouse pad transmits smoothly, and should not be right-angle. For example, when Pogo testing, if the broken hole is done in this location, it is easy to produce fragments.

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	System cover reliability		
	LCM	System B-co	
System B-cover Cover Cove			
	permanent deformation part of System cover after ge and other structures or components, can not tou		st, including

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	A/B-cover near LCD PCBA		
	LCM	o magnetic o	object
Purpose	should not have magnet object near LCM PCB.	A, which is pron	e to cause

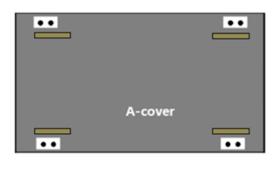
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Appendix B

A-cover add sponges on Boss side wall







Purpose

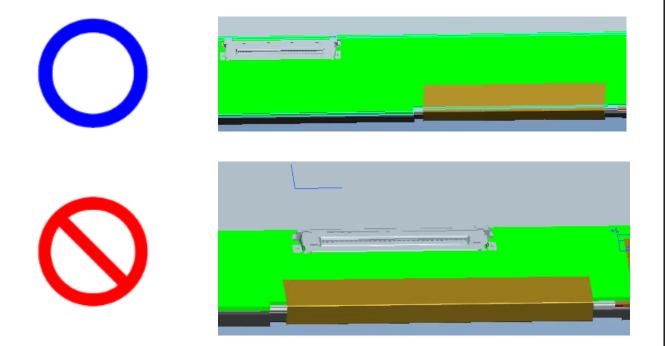
We suggest to attach Sponges to the side of the Boss column of A-cover to reduce the panel broken possibility in assembly. It is recommended to this design synchronously.

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Appendix B

LCM to A-Cover / sponges z-gap



Purpose

Bent product: The position of system connector and FPC should be staggered in X direction. Otherwise, when testing, the system Cable line extrudes FPC, leading to FPC Crack; (Panel FPC Bonding location is related to Mask and can not be changed easily)

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		HPD Signal recognition		
Logic Vdd 90% 10% HPD from 2.0V HPD Glitch Sink Aux Aux command Normal Signal (Ignore HPD Glit ch) Abnormal Signal				
Purpose When HPD glitch of source device minimum is 2.0(V). system signal can't output AUX command data.				

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Appendix C					
	HPD Signal Definition IRQ (Interrupt Request)				
Logic Vdd 90% IRQ (0.5ms to 1ms) HPD from Si					
Purpose		HPD signal low than 0.5ms to 1ms, the source d from the DPCD and take link training again.	evice should che	ck sink status	
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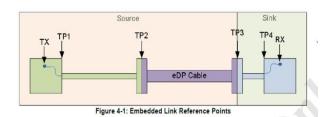
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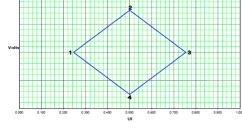
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Appendix C

Main link eye diagram of TP3



Measured TP3 on LCM connector.



Downstream Device Mask at TP3

	UI	Voltage
1	0.246	0
2	0.5	0.075
3	0.755	0
4	0.5	-0.075

Eye for TP3 at HBR

	UI	Voltage
1	0.375	0
2	0.5	0.023
3	0.625	0
4	0.5	-0.023

Eye for TP3 at RBR

Purpose

- 1. Main Link EYE Diagram should meet TP3 point of VESA.
- 2. The measure method is through access fixture.

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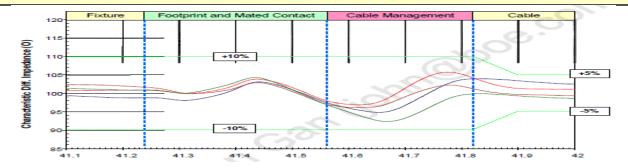
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Appendix C

Impedance Profile through a DP Connector



Differential Impedance Profile Measurement Data Example

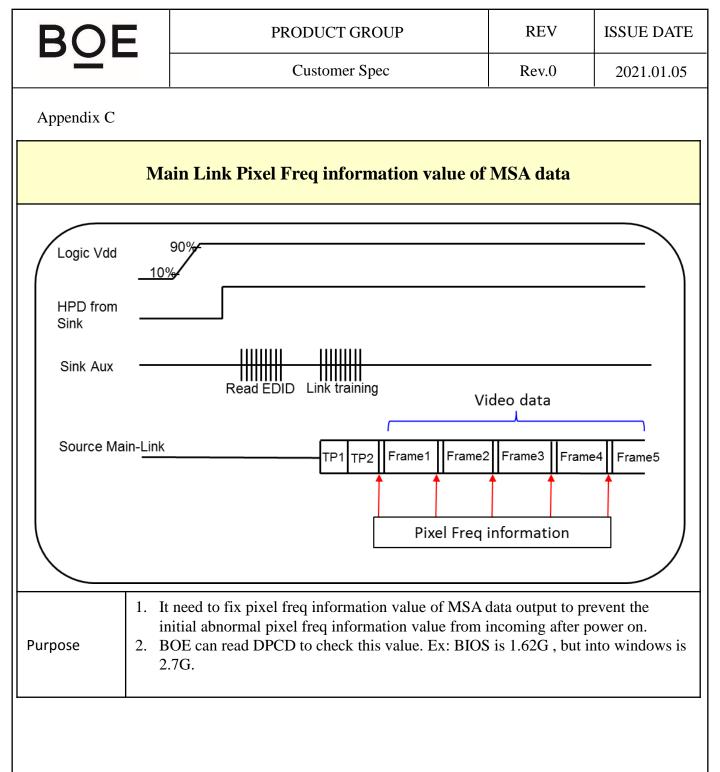
Segment	Differential Impedance Value	Maximum Tolerance
Fixture	100Ω/VESA	±10%
Connector	100Ω/VESA	±10%
Wire management	100Ω/VESA	±10%
Cable	100Ω/VESA	±5%

Impedance Profile Values for Cable Assembly

Purpose

Cable Impedance Profile 100ohm for Cable Assembly

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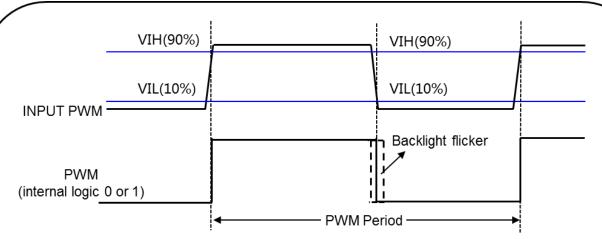
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Appendix C

Main Link Pixel Freq information value of MSA data



Example:

Freq	Cycle Time	PWM Rising Time	PWM Falling Time
200Hz	5ms	≤1us	≤1us
1KHz	1ms	≤200ns	≤200ns

Purpose

- 1. LED driver need to calculate the duty cycle of input PWM signal.
- 2. To avoid backlight flicker visible on LCD, system input PWM suggest : PWM rising ≤ 200 ppm*cycle time ; PWM falling ≤ 200 ppm*cycle time.